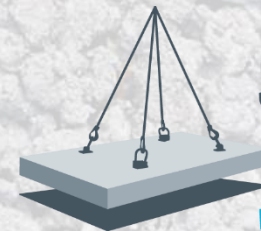


Porous Pavement & the Stormcrete® Modular Precast Porous Concrete System

North Country – October 20, 2016

Presented by: Kevin J. McKee, PE, CPSWQ



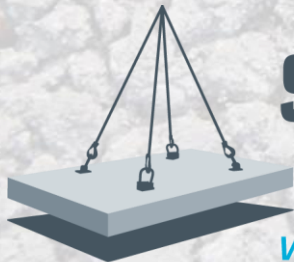
**STORM
CRETE®**

When it Rains...it's Porous™

www.stormcrete.com

Presentation Overview

- Porous/Pervious Pavements – Introduction/Applications
- Performance and Lessons Learned
- Stormcrete[®] - An alternative Porous Pavement System
- Simplified installation – a Case Study



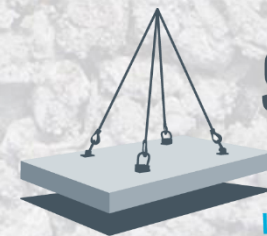
**STORM
CRETE[®]**

When it Rains...it's Porous[™]

www.stormcrete.com

Benefits of Porous Pavement

- Lessens the impact on existing storm or combined sewers
- Greater base-flow in streams and rivers
- Provides natural filtration through soils of TSS, Nutrients, Heavy Metals and other pollutants.
- Higher coefficient of friction means safer stopping
- More closely mimicking the natural hydrologic responses to a rainfall events
- Reduces the Heat Island effect common to conventional pavement



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The Pre-Stormcrete® Porous Pavement Market



Porous Pavement Types



Cast-in-place Pervious Concrete



Porous Pavement Types

Open Graded Friction Course



Figure 1.1: Difference in Spray from Conventional and PFC Pavements

Source: Stormwater Quality Benefits of a Porous Asphalt Overlay, Michael E. Barrett, Author

Porous Pavement Types

Field placed Porous Asphalt



Porous Pavement Types

Grid Pavement Systems

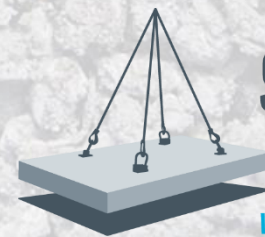


Porous Pavement Types

Precast Porous Concrete Slabs



Lessons Learned



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Porous Asphalt Installation Considerations

5. Porous asphalt should not be installed on wet aggregate, treated bases, or when the ambient air temperature is below 13°C (55°F). The production temperature of the bituminous mix should be determined by the results of draindown testing (ASTM D6390) and recommendations of the asphalt supplier, but typically ranges between 135°C and 150°C (275°F and 302°F). Porous asphalt is typically placed in one lift for small projects or two lifts for thicker sections. The two-layer pavement/ATPB surface is installed directly over the aggregate base layers to the specified finish thickness (**Figure 2-20**). Two to three passes with an 8 to 10 ton static steel wheel roller is required for proper compaction (i.e., air voids of 18% to 22%). Additional rolling could reduce surface course porosity and/or cause aggregate breakdown. Additional rolling with a small roller to smooth seams and remove marks is normally required (**Figure 2-21**). Rollers should move slowly and uniformly to prevent displacement of the mix, and they should not be stopped or parked on the freshly placed mat.¹

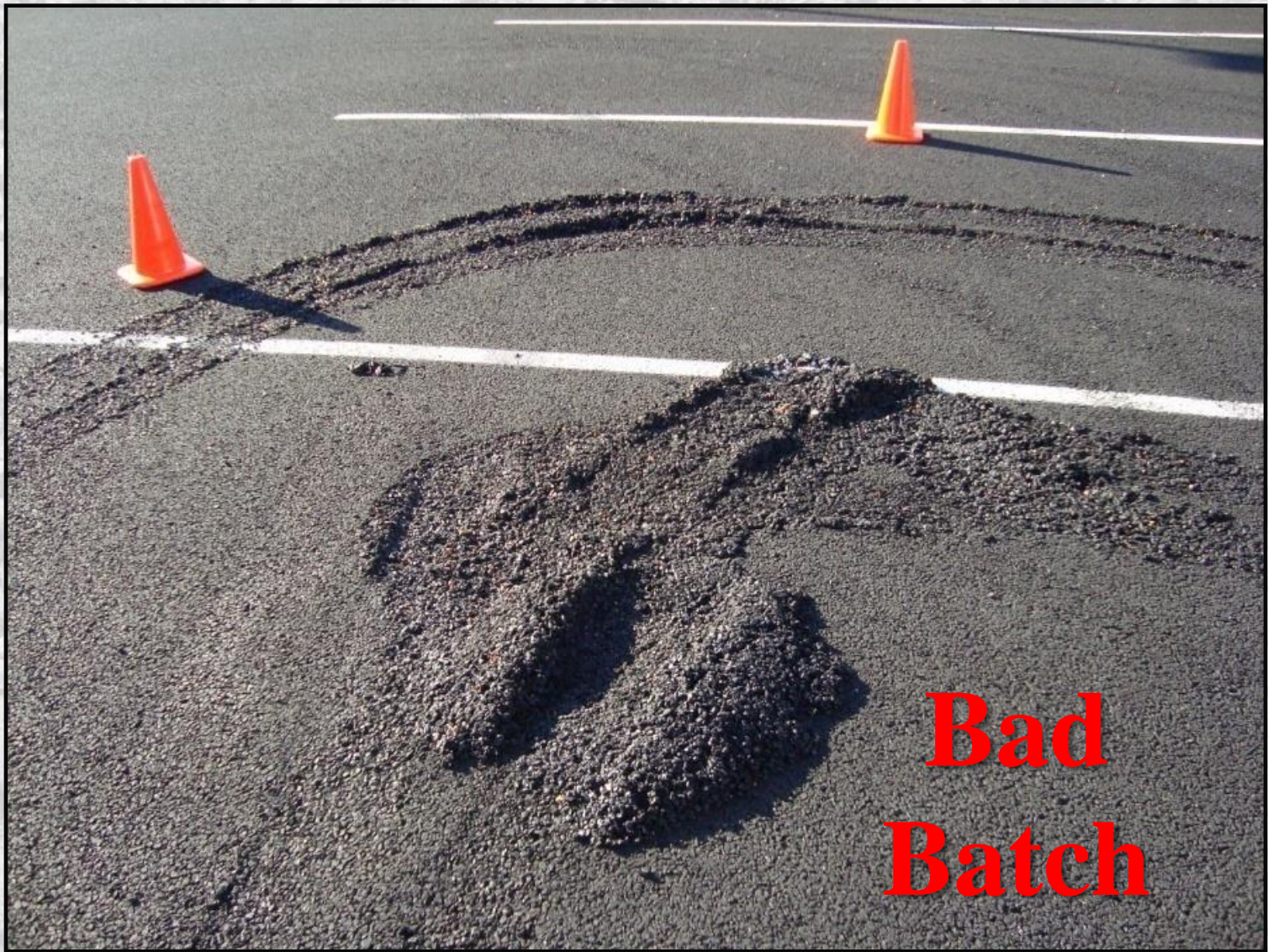
Durability Issues



Porous Asphalt Installation Specifications

Table 1.5.1 QA/QC Asphalt Testing Minimum Frequency for select variables

Test	Minimum Frequency
Mix temperature in trucks prior to leaving plant	Six (6) times per day
Mix temperature at installation in trucks	At arrival of each truckload and immediately prior to installation
Mix temperature while rolling	Every two hours
Gradation	Greater frequency of either (a) one (1) per five hundred (500) tons (b) two (2) per day



**Bad
Batch**



Pervious Concrete Installation Restrictions

Project Conditions

A. Weather Restrictions

1. The Contractor shall not place pervious concrete pavement when the ambient temperature is predicted by the National Weather Service Point Forecast for the jobsite to be 40°F (4.4°C) or lower during the seven days following placement, unless otherwise permitted in writing by the Architect/Engineer.
2. The Contractor shall not place pervious concrete pavement later in the year than November 1 or earlier in the year than April 1 unless otherwise permitted in writing by the Architect/Engineer.
3. The Contractor shall not place pervious concrete pavement when the ambient temperature is predicted by the National Weather Service Point Forecast for the jobsite to rise above 90°F (32.2°C) during the seven days following placement, unless otherwise permitted in writing by the Architect/Engineer.
4. The curing cover shall remain securely in place uninterrupted, until the concrete has reached a maturity equivalent to 14 days of curing at 70°F (21°C) at 95% relative humidity. Maturity shall be determined by an independent testing laboratory. No vehicular traffic shall be permitted on the pavement until curing is complete without written permission from the Architect/Engineer.



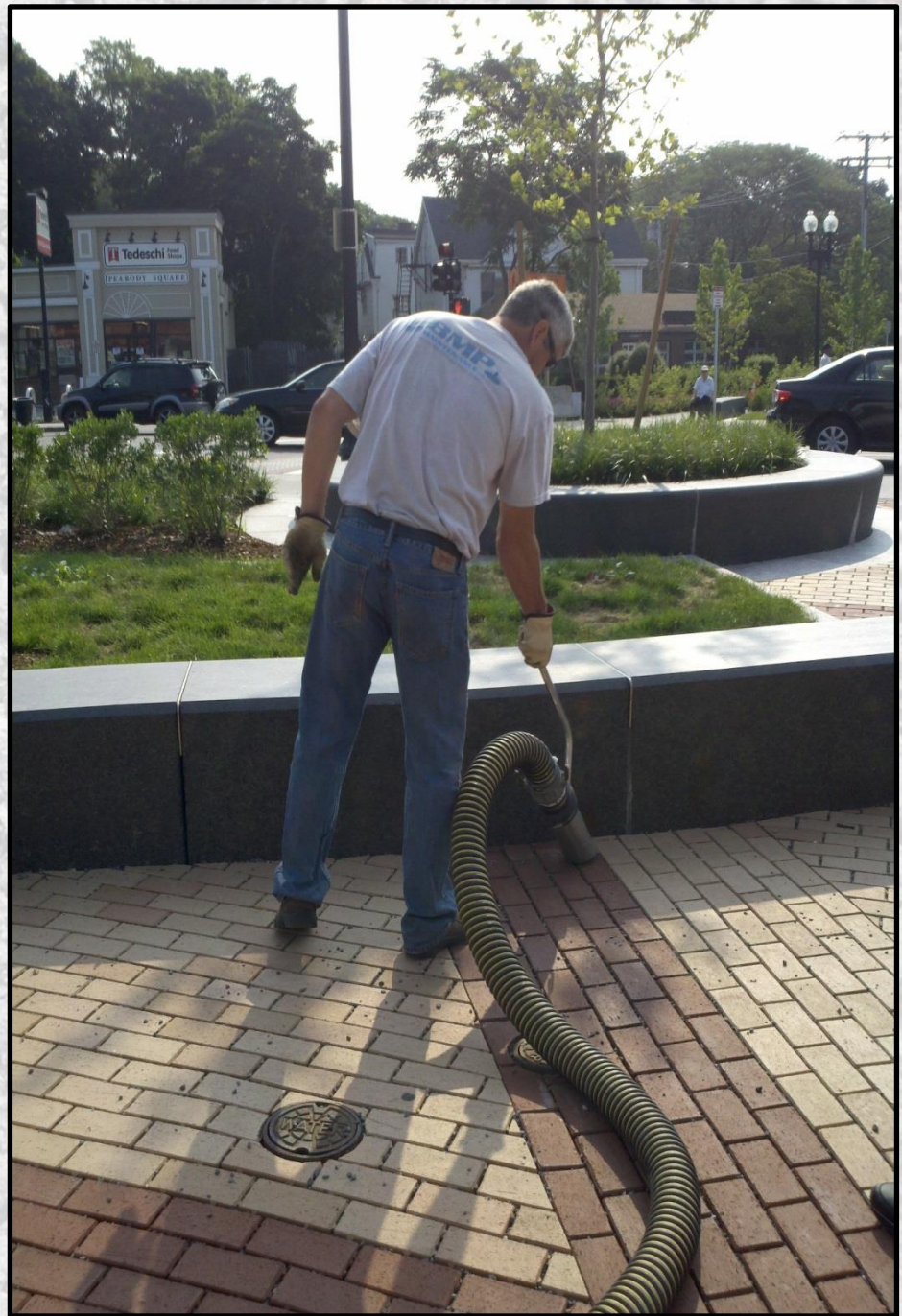
Pervious Concrete Installation Sensitivity and Timing

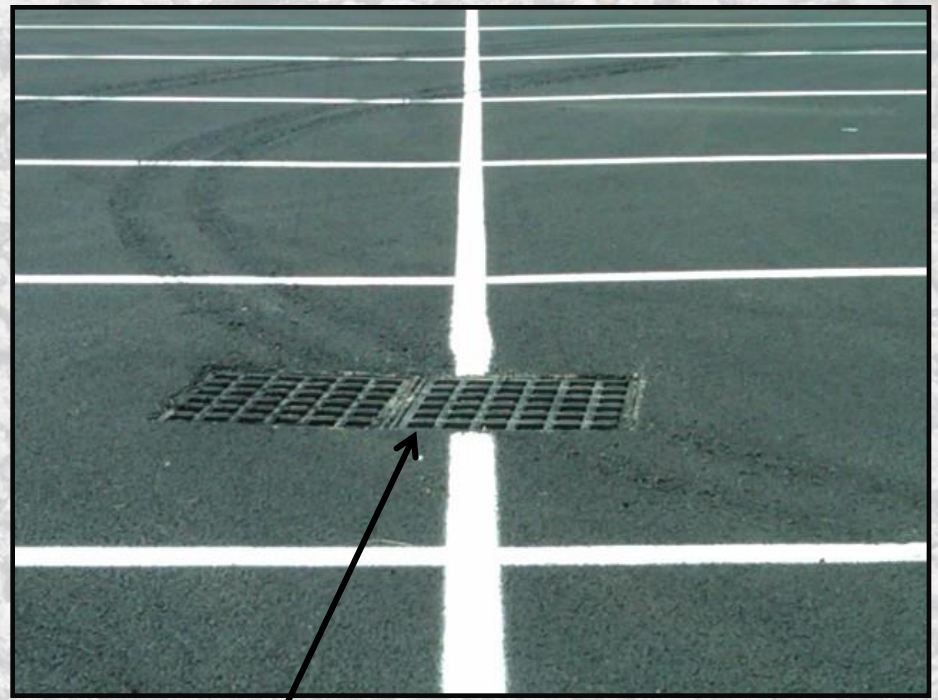


Stormcrete[®]
**Modular Precast Porous
Concrete Gutter System**

Durability and Maintenance

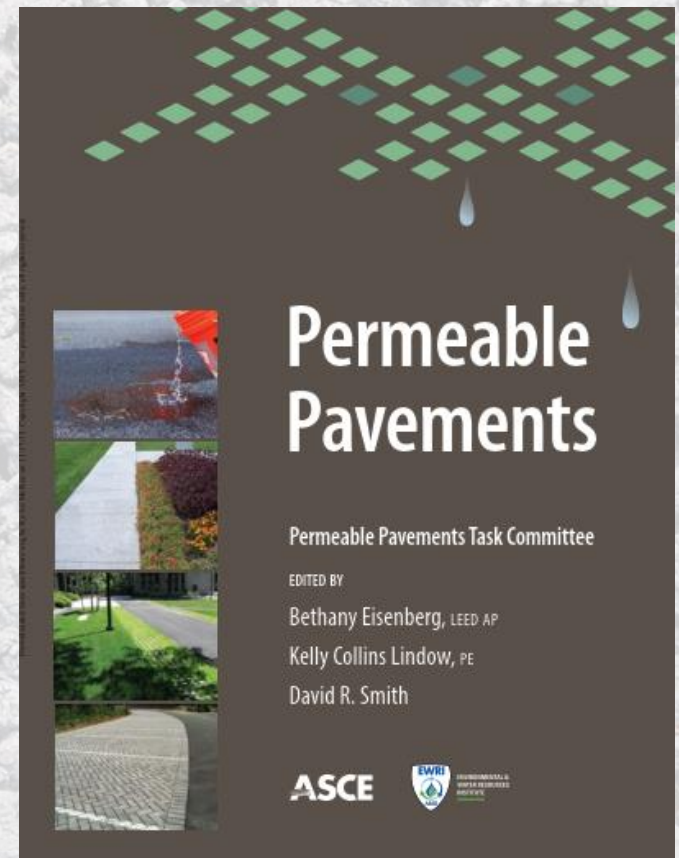
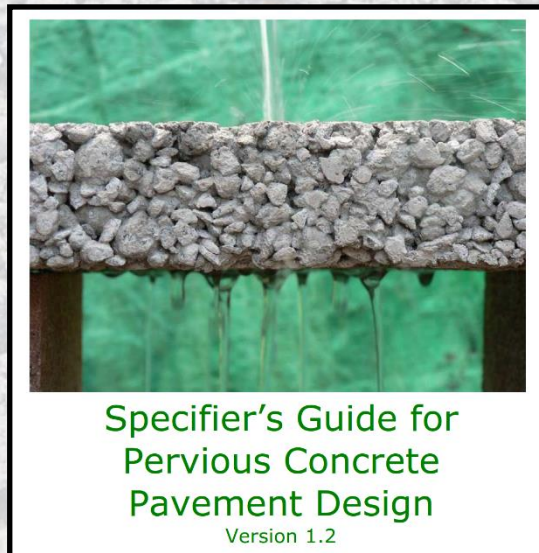






**Vote of no
confidence shown
by the engineer**

Make use of Resources



Negative **Perceptions** of Porous pavement in the Marketplace

Durability

Installation is labor intensive

Inconsistency in mix from batch to batch

Difficult to produce

Weather dependent (can't install when too cold/hot)

Difficult to maintain and Repair

No access to subgrade (utilities)

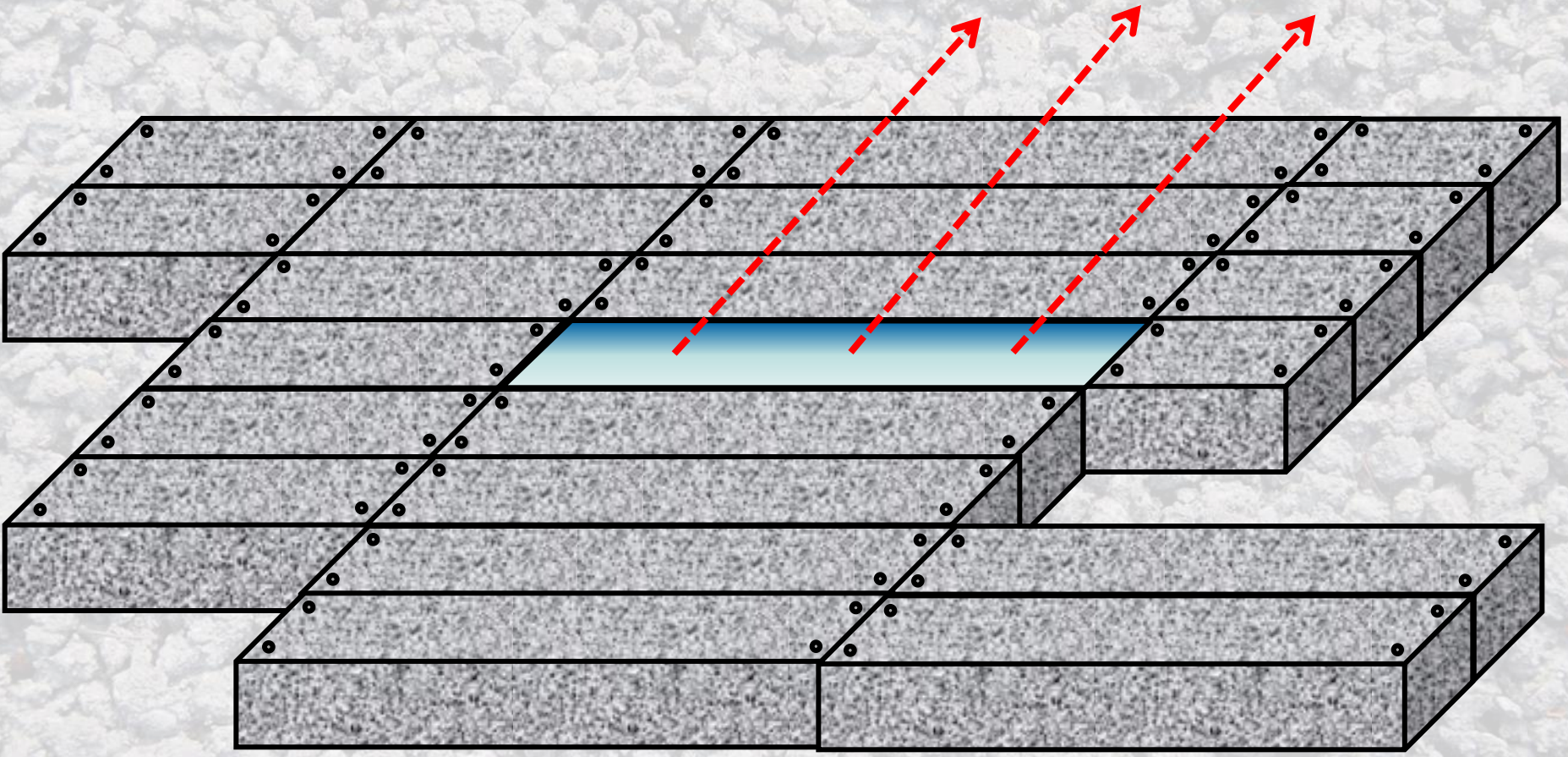
**HIGH
RISK!!!**

Introducing Stormcrete®

Modular Precast Porous Concrete Stormwater System



Each precast porous
segment is **REMOVABLE**
and **REUSABLE**



**Modular Precast Porous Concrete
Stormwater System**

Stormcrete® - Modular Precast Porous Concrete Storm Water System

Green Infrastructure Technique:

Controls Storm Water Quality and Quantity

Slabs manufactured, CURED and stored in a controlled environment

Porous section is removable / maintainable / Reusable

Provides access to sub-base – utilities, spills, etc.

Reduced life cycle costs

Can be installed year round in almost any type of weather conditions

Ready to use immediately – pre-cured

Standard Slab Sizes

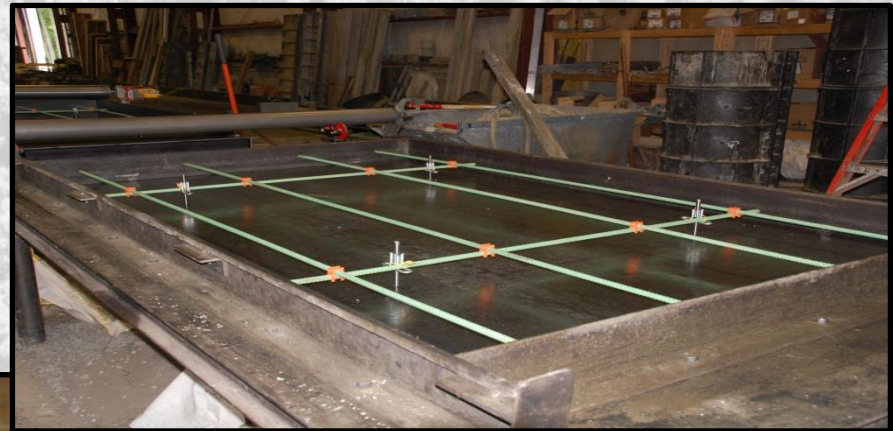
5' x 8'

5' x 4'

5' x 2.5'



Controlled Environment Manufacturing



Quality Control

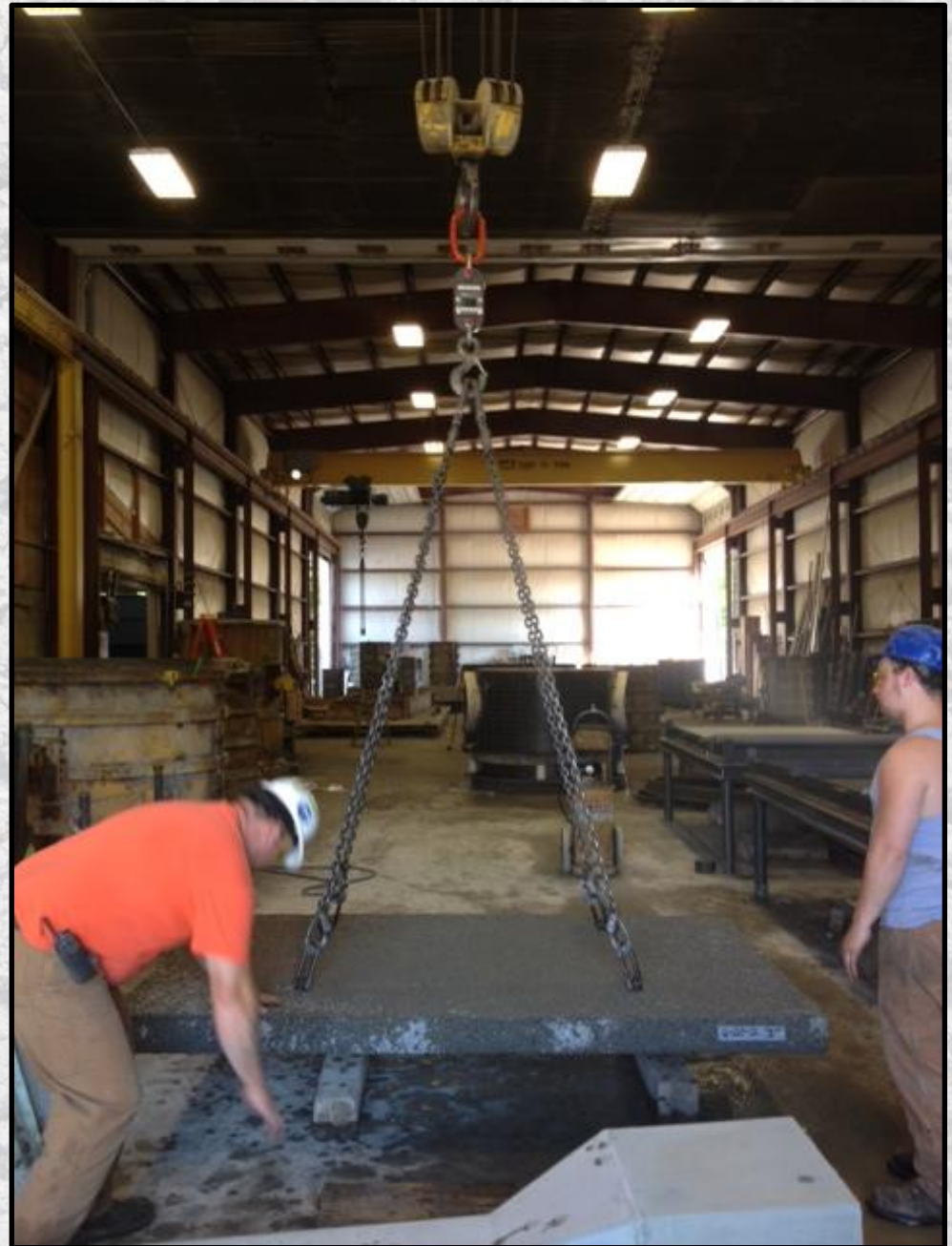


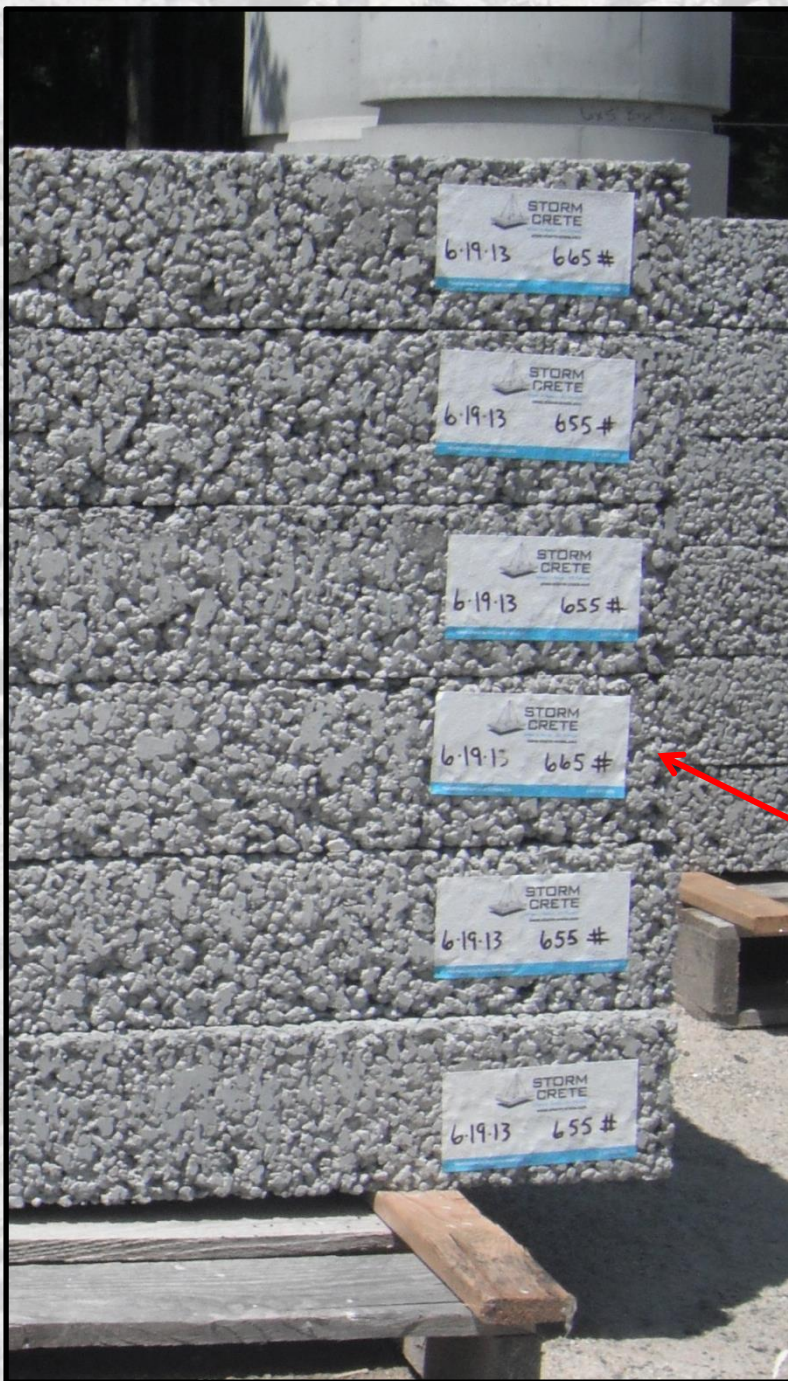
Report on Pervious Concrete Reported by ACI Committee 522

“The void content can range from 15 to 35%, with typical compressive strengths of 400 to 4000 psi. The drainage rate of pervious concrete pavement will vary with aggregate size and density of the mixture, but will generally fall into the range of 192 to 1724 in./h.”

**Target Mix: 125 lbs/ft³
(2,083 lbs.)**

**This slab is < 1% from
theoretical weight –
Poured in place specs
allow +/- 5% variation**







**Cured Covered
Indoors**



Outdoor Curing

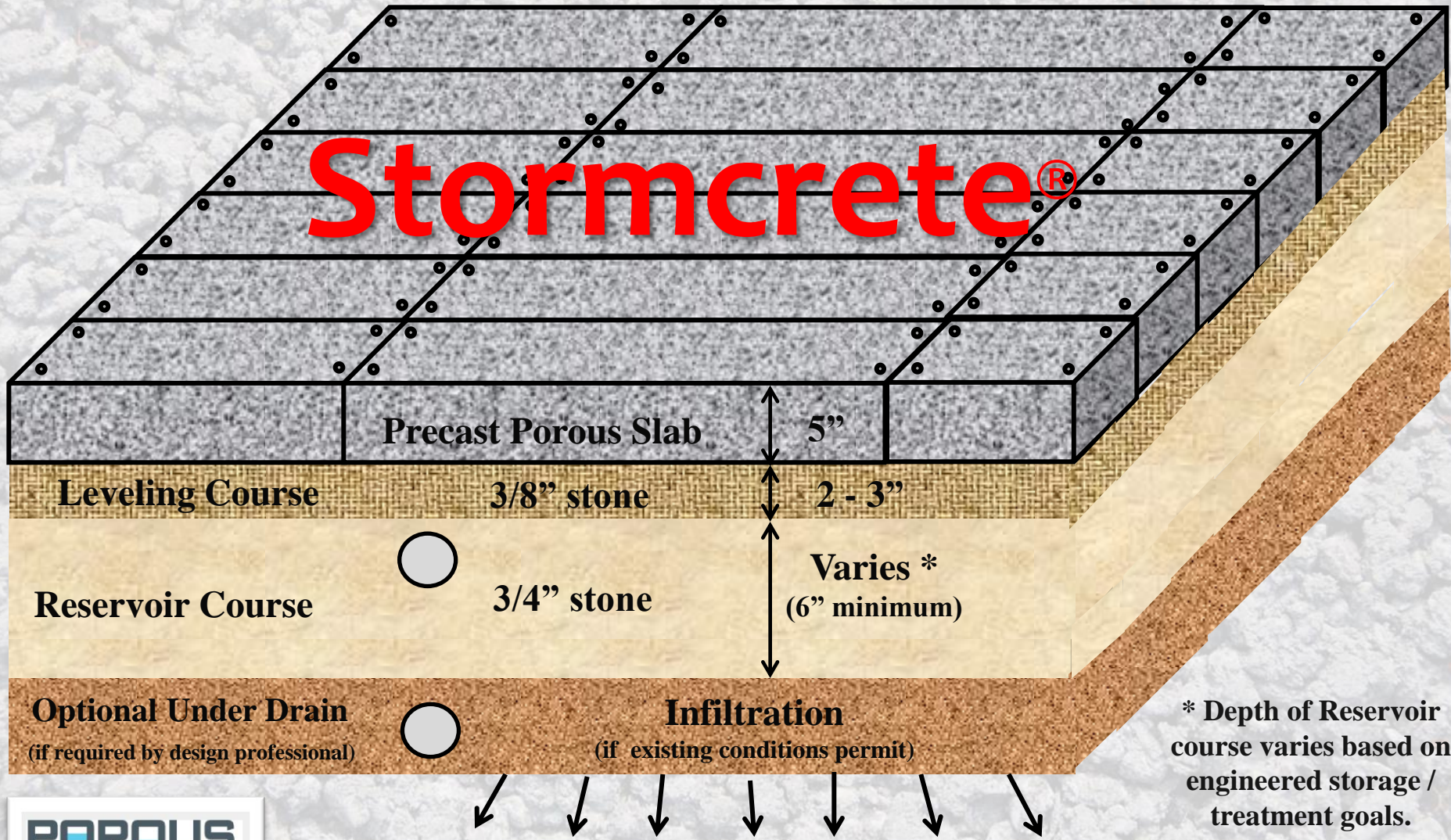




REMOVABLE

REUSABLE

Modular Precast Porous Slab Sections



Stormcrete®

Precast Porous Slab

5"

Leveling Course

3/8" stone

2 - 3"

Reservoir Course

3/4" stone

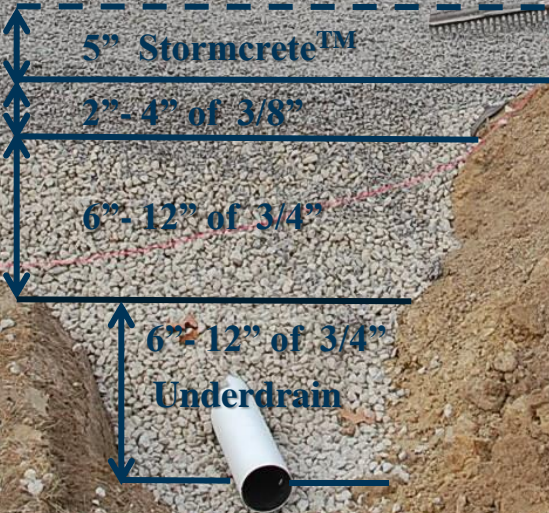
Varies *
(6" minimum)

Optional Under Drain
(if required by design professional)

Infiltration
(if existing conditions permit)

* Depth of Reservoir course varies based on engineered storage / treatment goals.





POROUS

TECHNOLOGIES, LLC

When it Rains...it's Porous™

Applications

Sidewalks



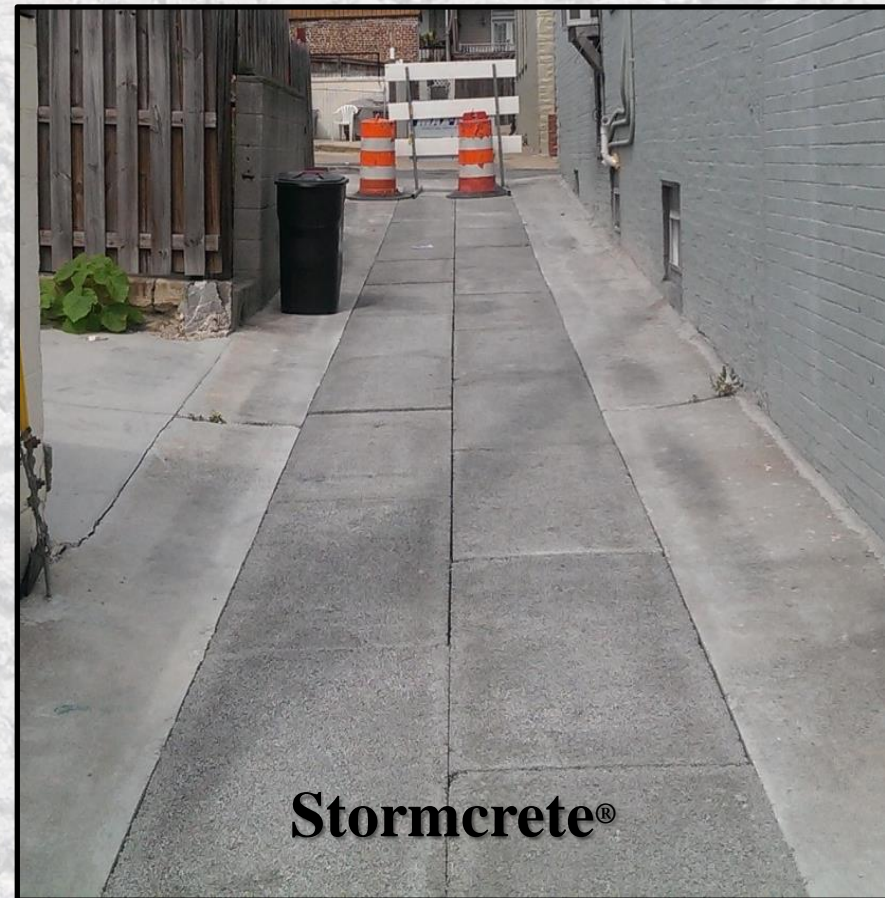
Sidewalk

UTC Farmington, CT



Applications

Green Alleys



“Blue Alley”

Baltimore, MD



Baltimore, MD

“Blue Alley”

Design

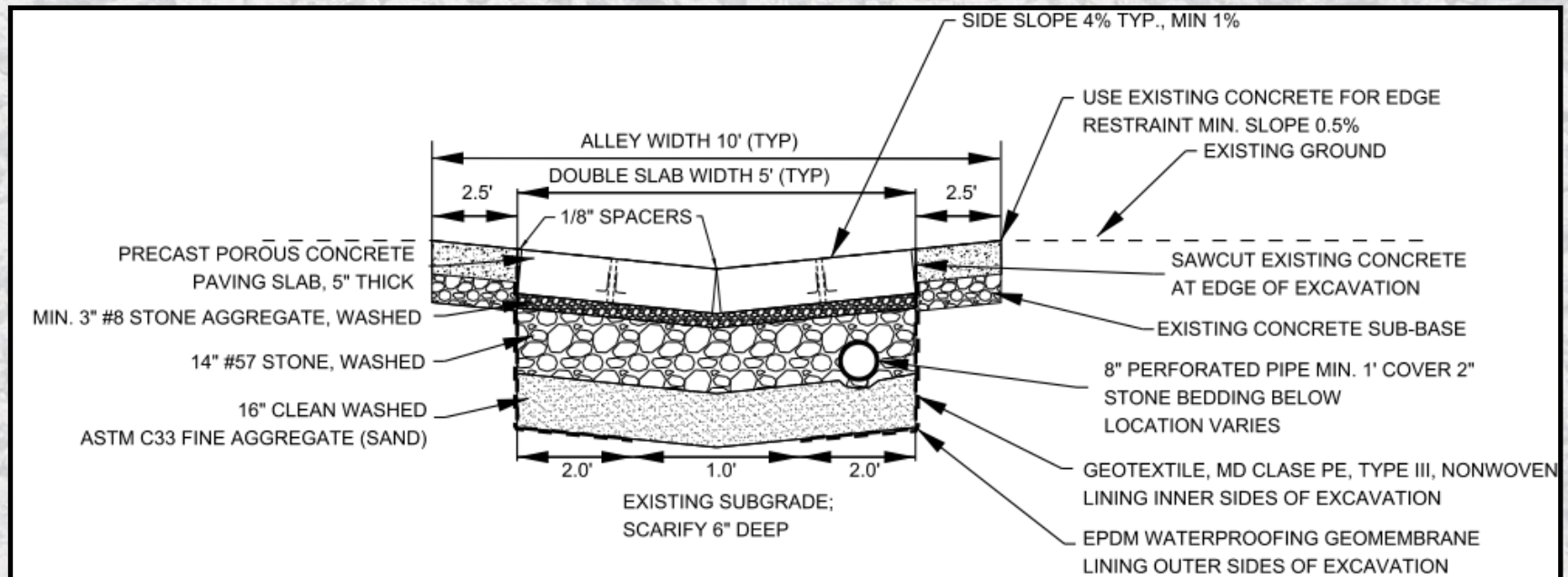
BLUE WATER BALTIMORE IN PARTNERSHIP WITH CITY OF
BALTIMORE DEPARTMENT OF PUBLIC WORKS, BUREAU OF
WATER & WASTEWATER AND DEPARTMENT OF
TRANSPORTATION, ALLEYS AND FOOTWAYS DEVISION
**BLUE NEIGHBORHOODS AND ALLEYS:
PERMEABLE PAVER ALLEYS AND STREET
BIORETENTION BUMPOUTS STORMWATER
RESTORATION DEMONSTRATION**

CONTRACT NO. TR13012

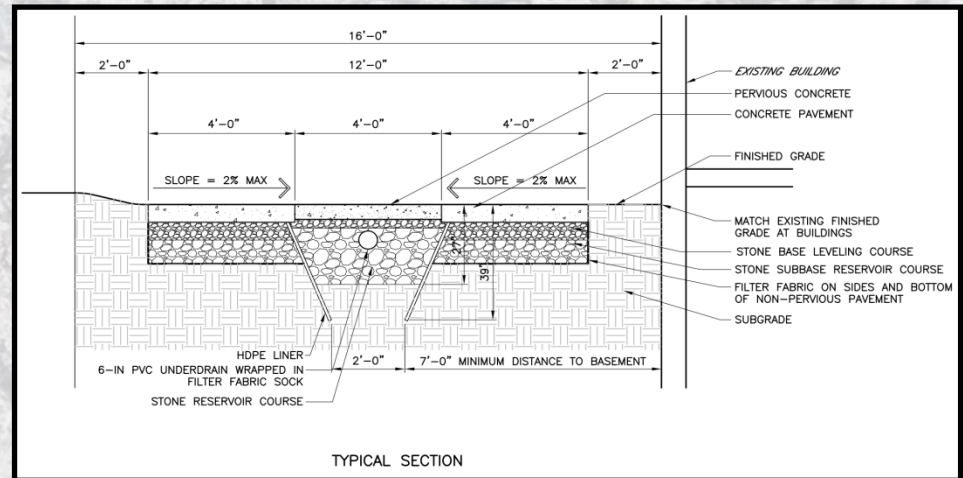
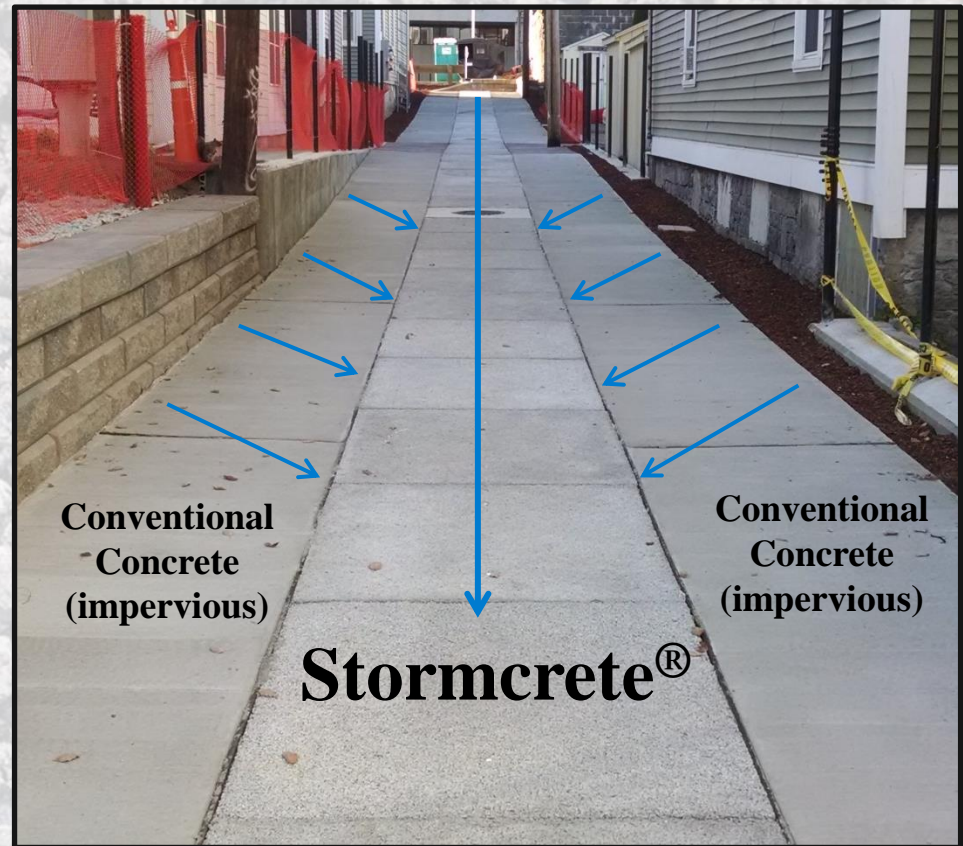
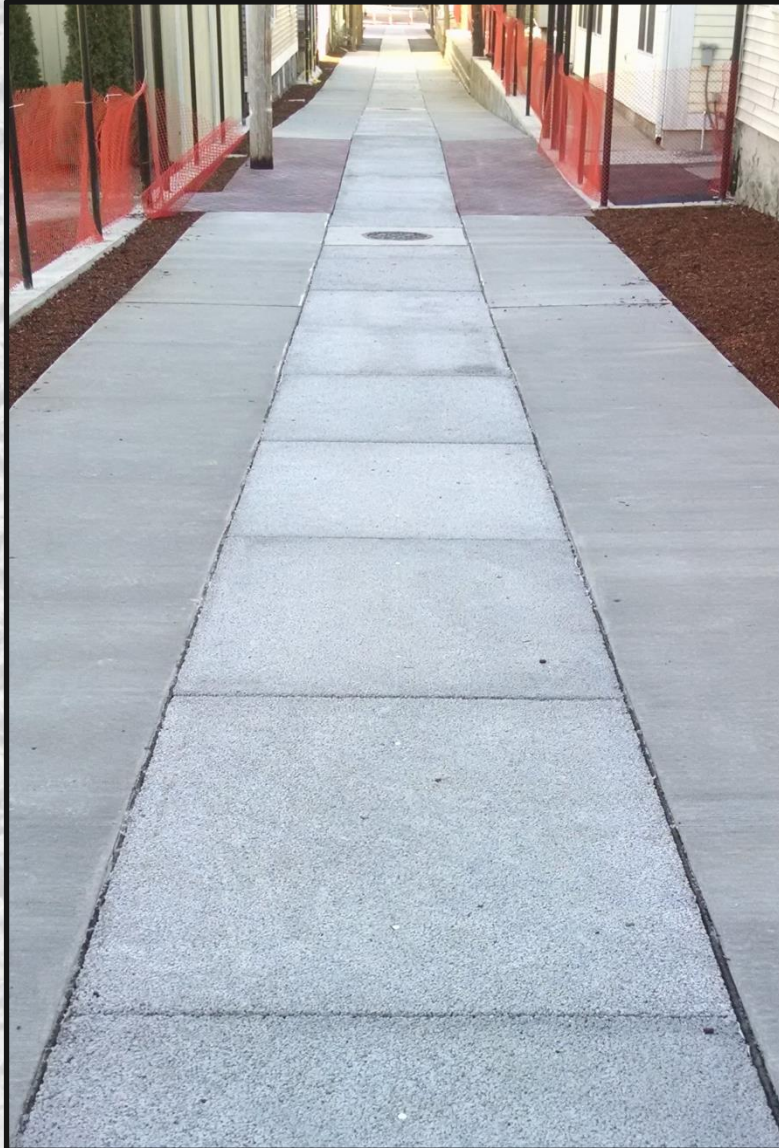
PERMEABLE PAVING DETAILS

SCALE:

DATE: MAY 2013



Green Alley – Lowell, MA



Green Alley – Lowell, MA



Stormcrete®

**Stamped Asphalt
(impervious)**

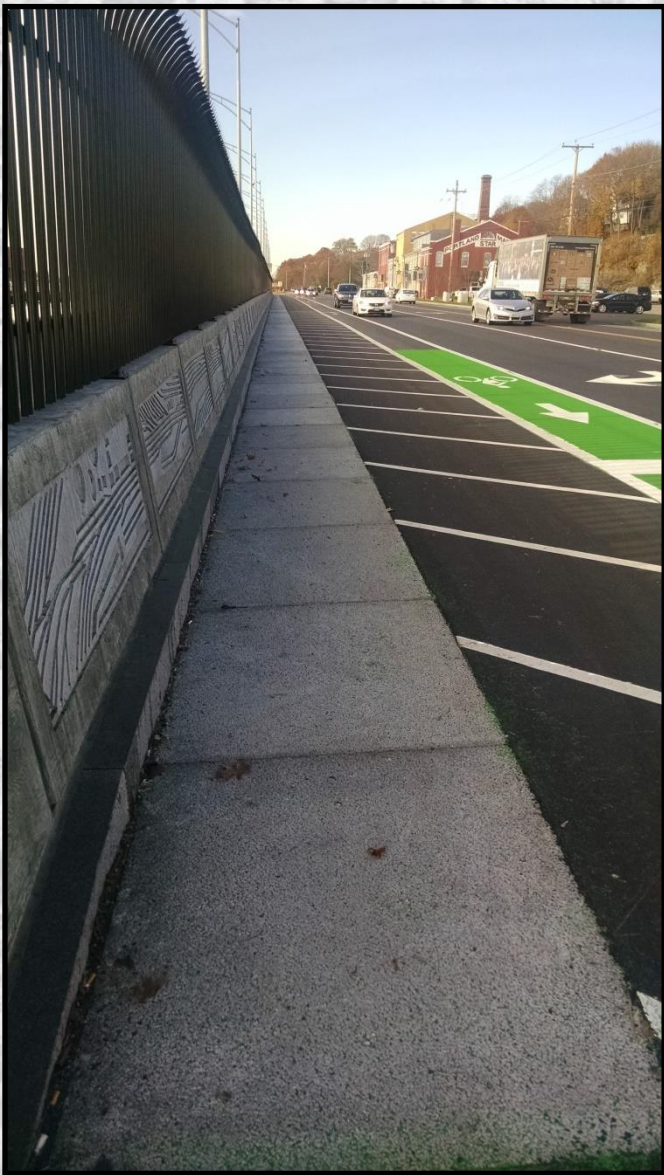
Applications

Gutters



Portland Marine Terminal

Stormcrete®
Porous Concrete Gutter System





EL RIO RETROFIT FOR GROUNDWATER RECHARGE FOR VENTURA COUNTY PUBLIC WORKS AGENCY



A 51

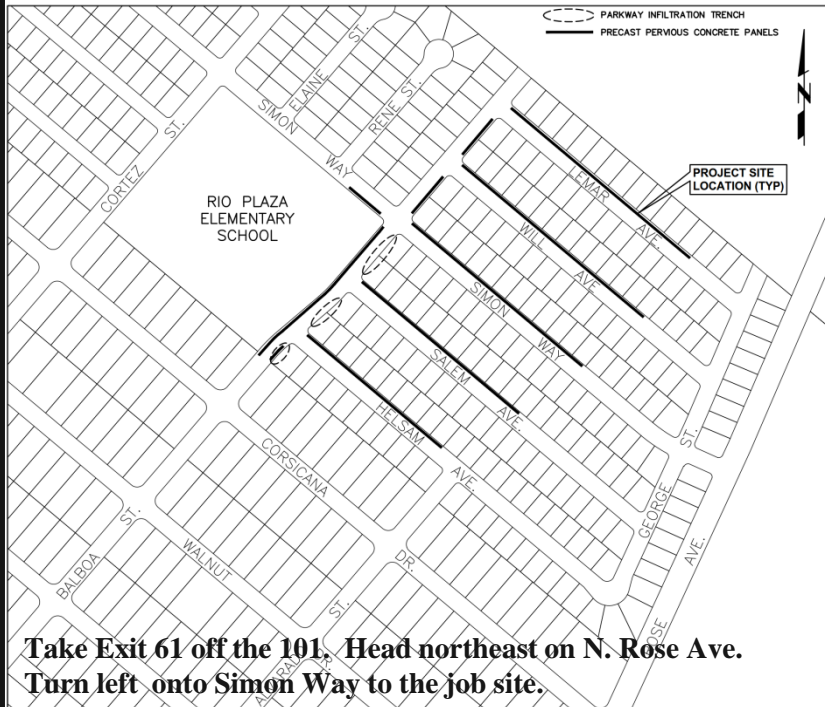
FINANCED UNDER THE SAFE DRINKING WATER, WATER QUALITY AND SUPPLY, FLOOD CONTROL, RIVER AND COASTAL PROTECTION BOND ACT OF 2006 (PROPOSITION 84)

ADMINISTERED BY CALIFORNIA STATE DEPARTMENT OF WATER RESOURCES

ENGINEER: GLENN DEROSSETT, PE (805) 658-4354

CONTRACTOR: TORO-ENTERPRISES, INC., OXNARD, CA (805) 483-4515

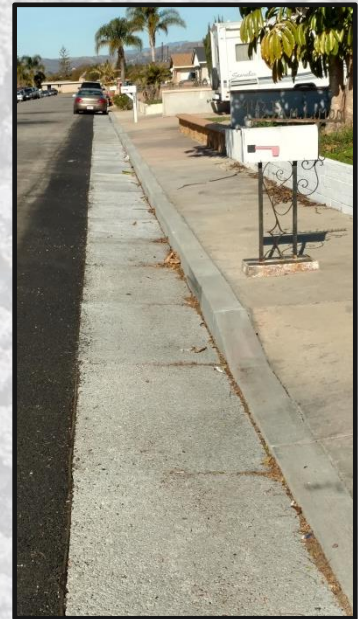
EL RIO RETROFIT FOR GROUNDWATER RECHARGE



Take Exit 61 off the 101. Head northeast on N. Rose Ave. Turn left onto Simon Way to the job site.



Existing Conditions Before Stormcrete®



Stormcrete® Modular

Applications

Pedestrian Plazas



Applications

Boat Wash Area Lake George, NY



Applications

Parking Areas



Applications

Parking Areas



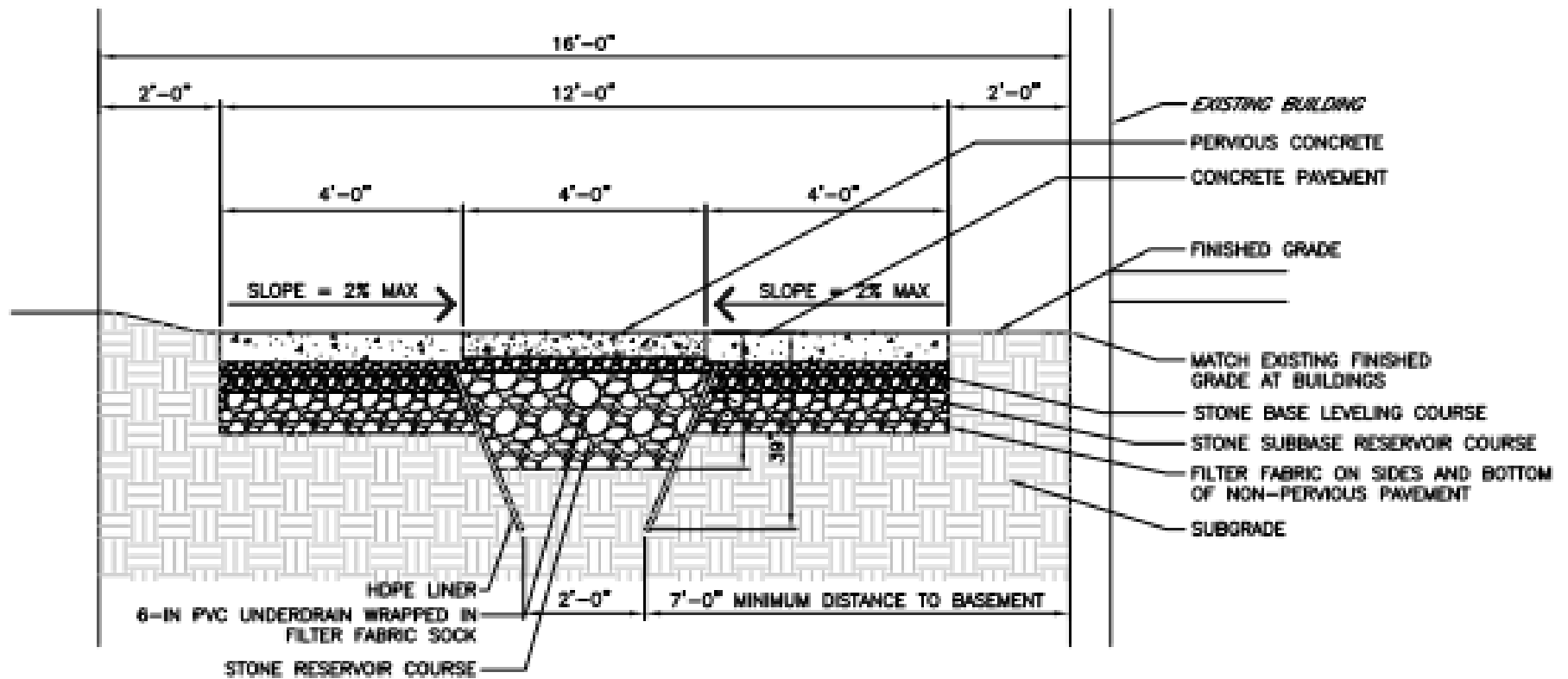
Run-on Row™

- **Location!**
- **Location!**
- **Location!**



- **Location!**
- **Location!**
- **Location!**



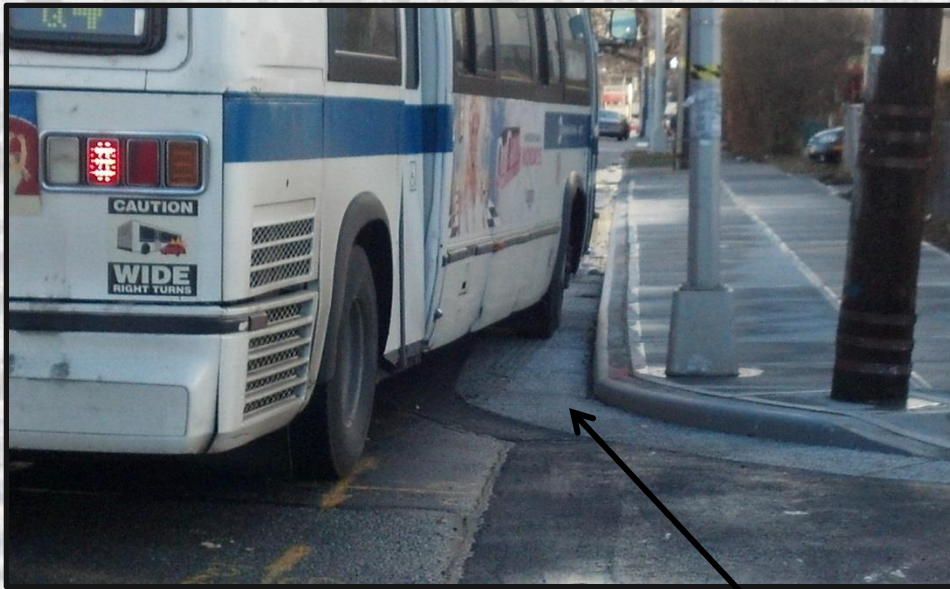


TYPICAL SECTION

DETAIL

NOT TO SCALE

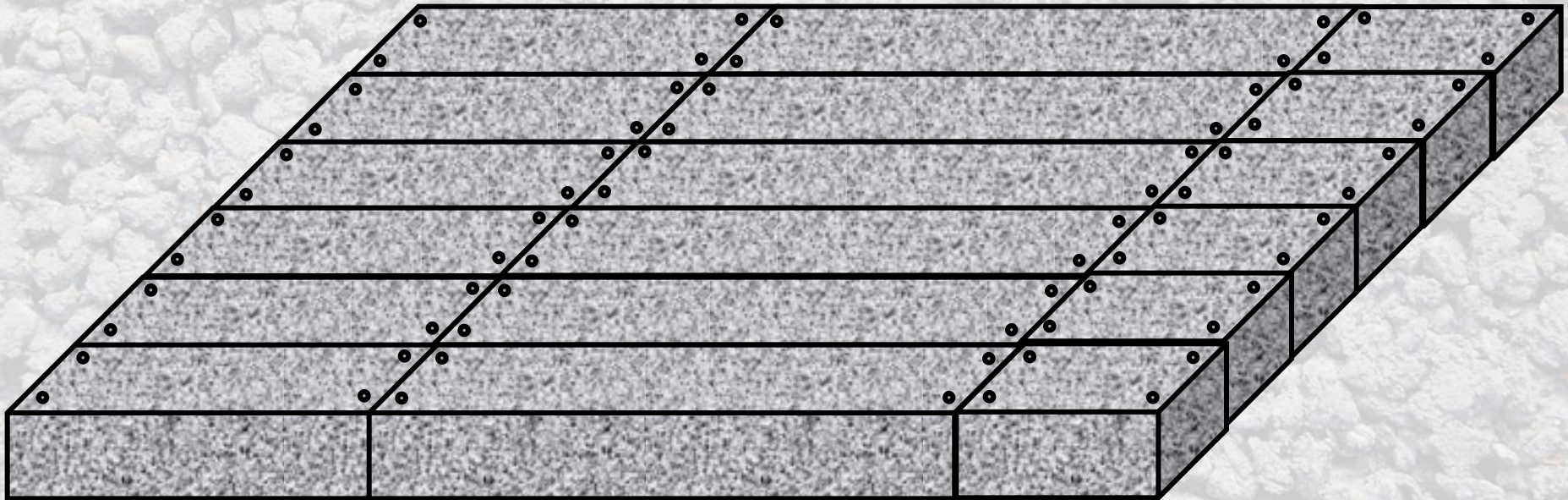




Stormcrete™ Maintenance

Can be vacuum “swept” with standard equipment

Proper Equipment Selection is Important



NYC Sanitation Department



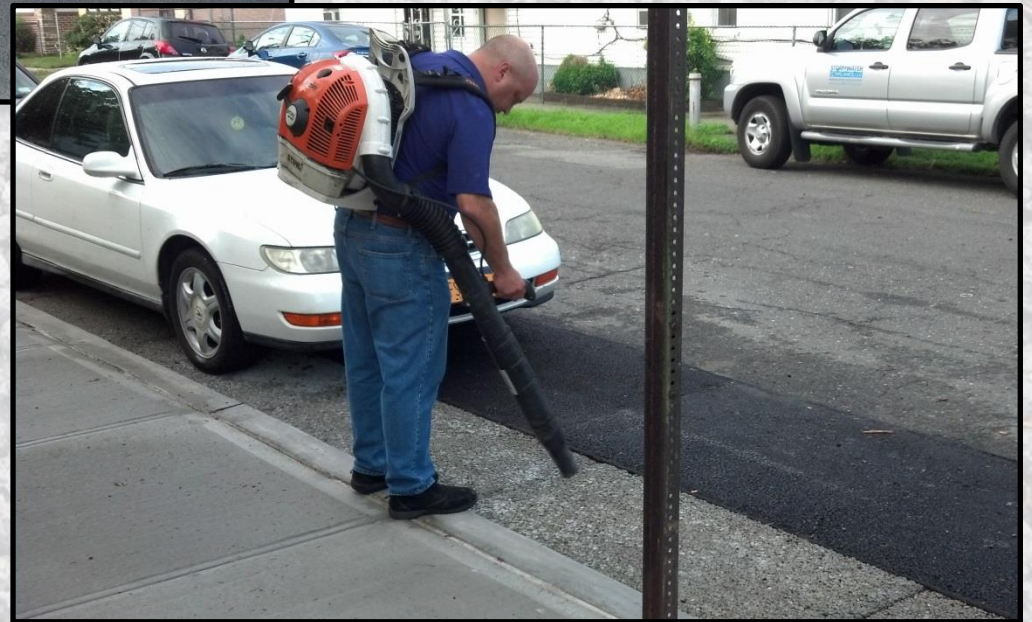
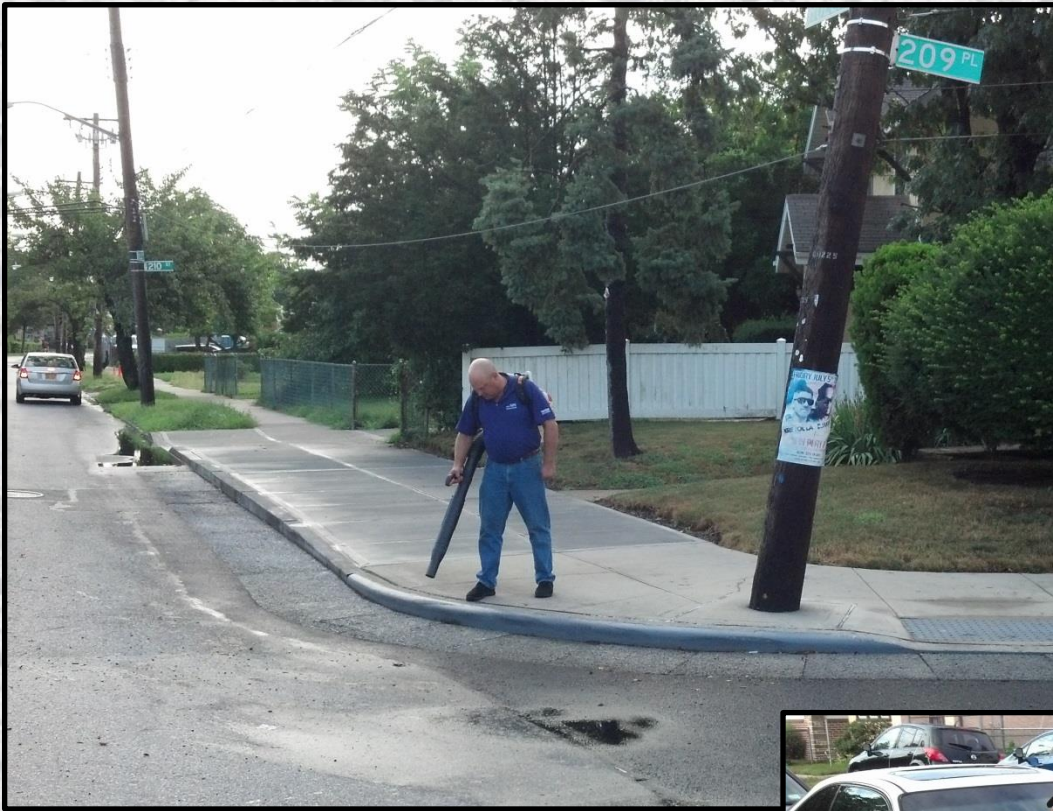
**Steel "Gutter"
Broom**



**Steel "Gutter" Broom will damage
Porous Concrete Surface**

Back Pack Blower

Effective during construction



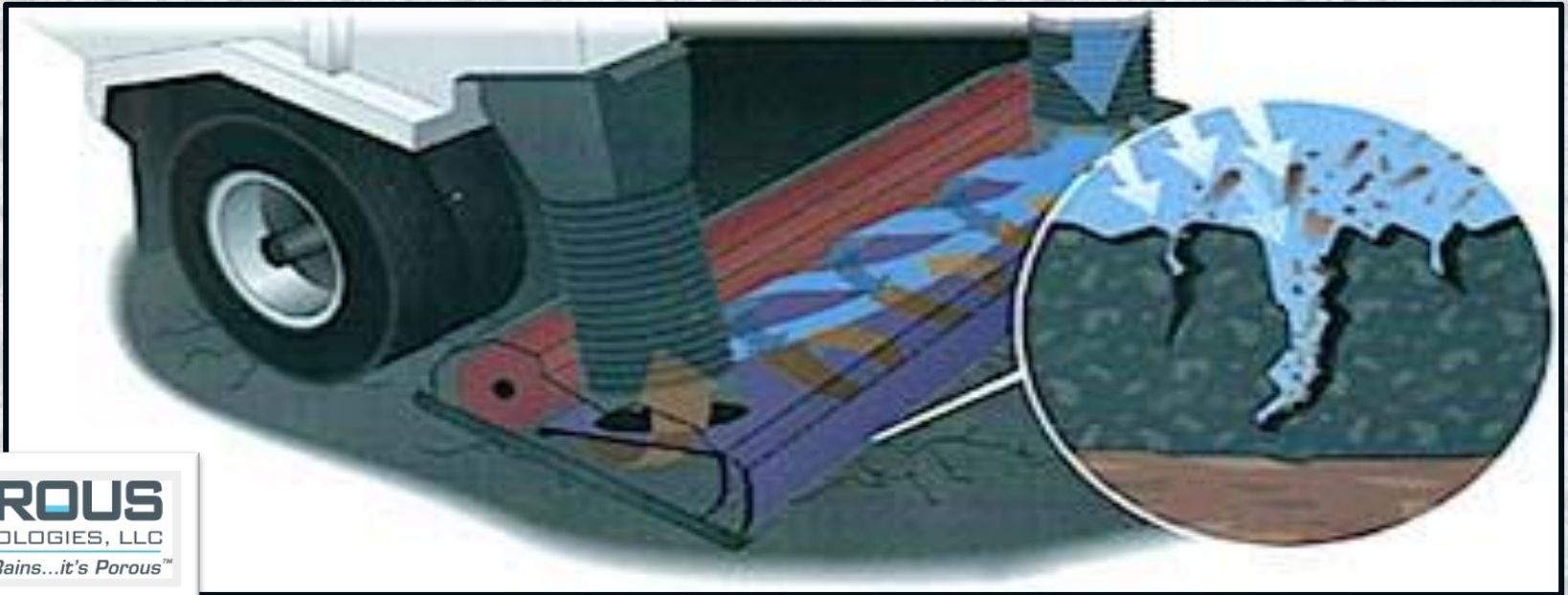
Billy Goat Walk Behind



All Terrain Maintenance Vacuum Equipment



Regenerative Air VACUUM Sweeper



POROUS
TECHNOLOGIES, LLC
When it Rains...it's Porous™

Gutter Broom's are inappropriate for porous pavement and act to drive sediment into pores



All Terrain Litter Vacuum



Sweeper Types

Mechanical Sweepers

They effectively remove gross pollutants and large debris (i.e. appropriate for spring clean-up), dirt and fine particles are actually forced into cracks by the broom head. The broom also tends to “push” the finer particles creating large amounts of dust. Mechanical broom sweepers are not typically recommended for porous surfaces.

Mechanical Broom Sweepers



“Spring Clean-Up”

Sweeper Types

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Vacuum Sweepers

Vacuum sweepers utilize a windrow broom to push debris over to a vacuum suction nozzle. Only a small area is actually vacuumed, the majority of the pass is swept with a broom (creating the potential for dust). Vacuum sweepers are acceptable for use on porous surfaces.

Mechanical Vacuum Sweeper



Sweeper Types

Mechanical Sweepers

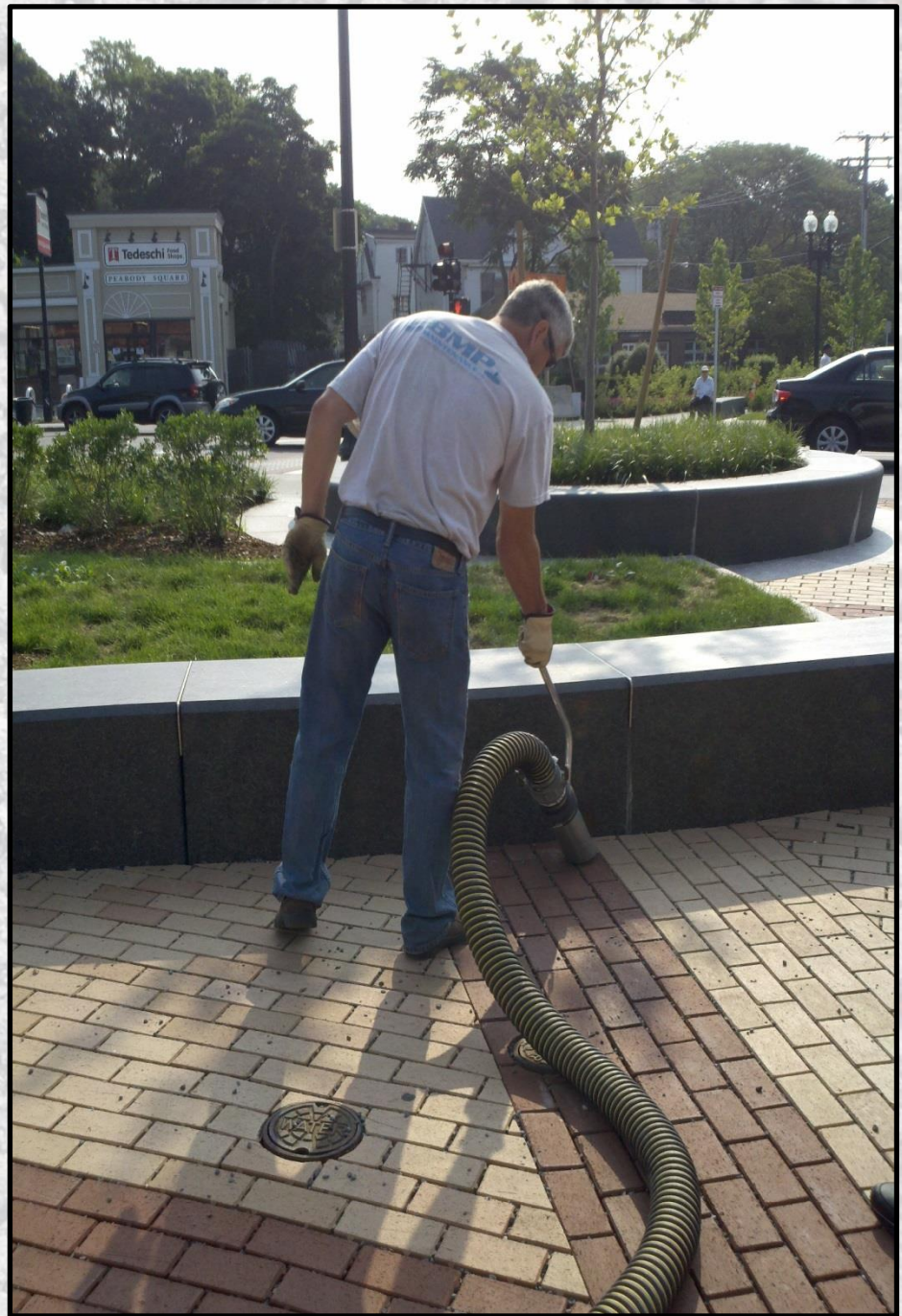
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Regenerative Air Sweepers

A controlled jet of air is directed into the cracks to dislodge dirt and fine particles. At the same time, a debris pick-up head vacuums particle across the entire length of the pass. Because there are no internal brooms and they utilize a closed loop system, dust is minimized. Regenerative Air sweepers are an acceptable method for sweeping porous surfaces.



“Spring Clean-up”



Regenerative Air Sweepers

- **Effective at removing trash, dirt and fine particles from surface.**
- **Closed loop, brushless system reduces dust.**
- **A controlled blast of air dislodges debris and fines from the porous surface while the pick-up head vacuums the material.**
- **Recommended for use on porous pavement.**



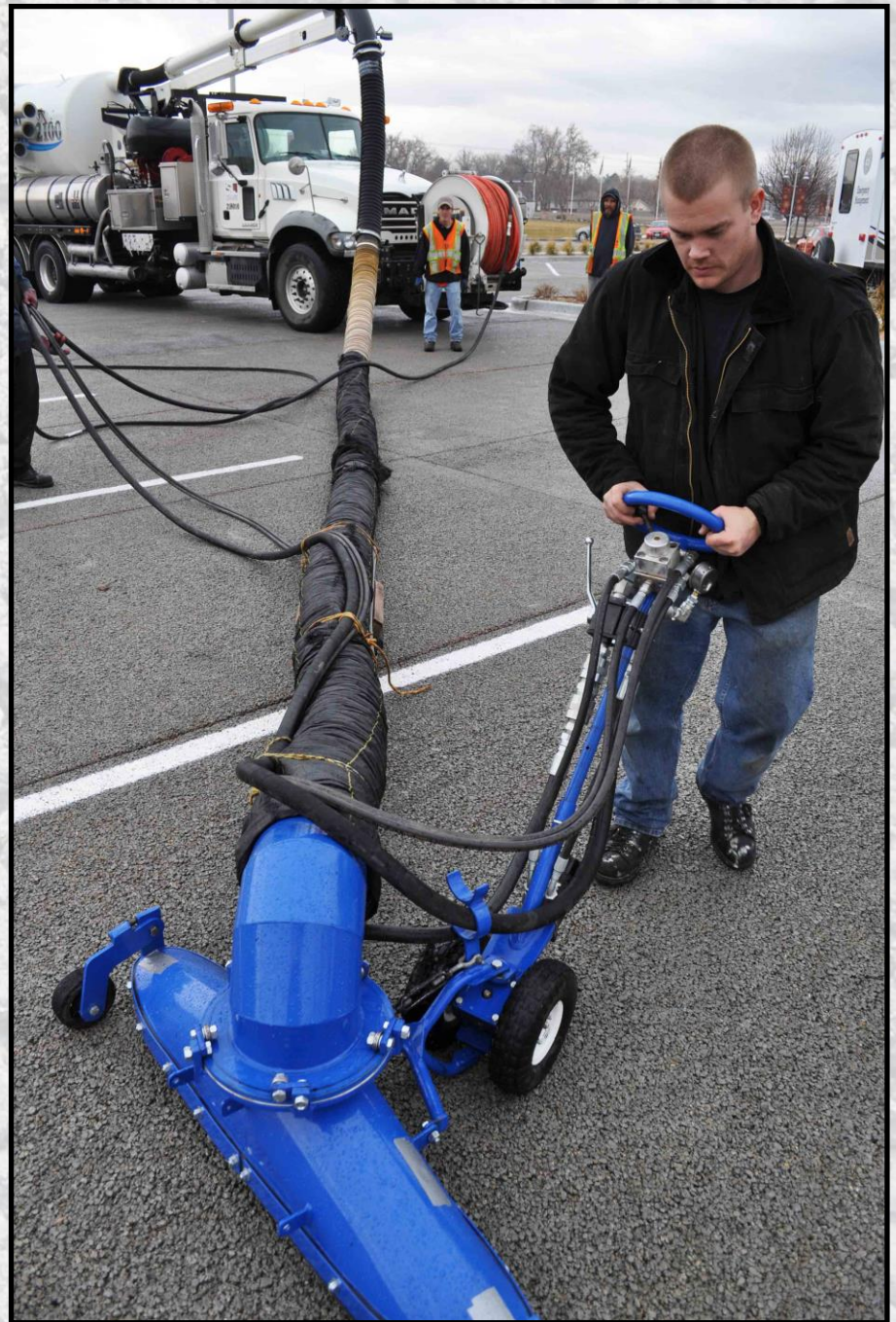
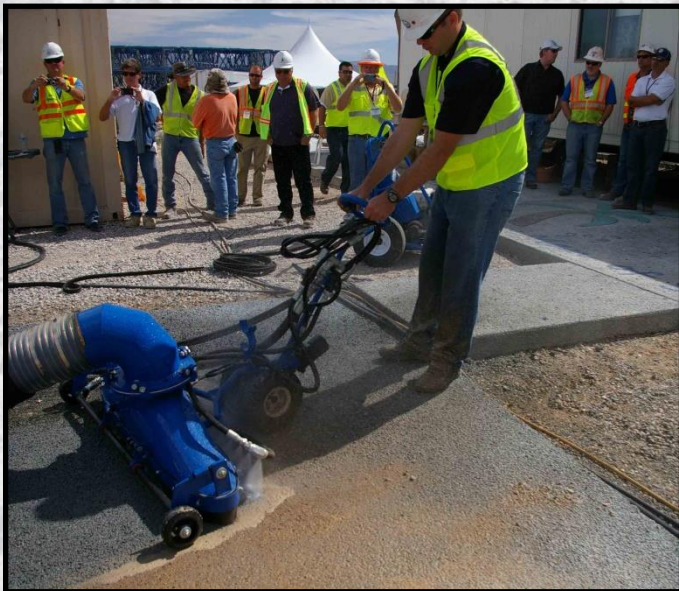




Focused Cleaning

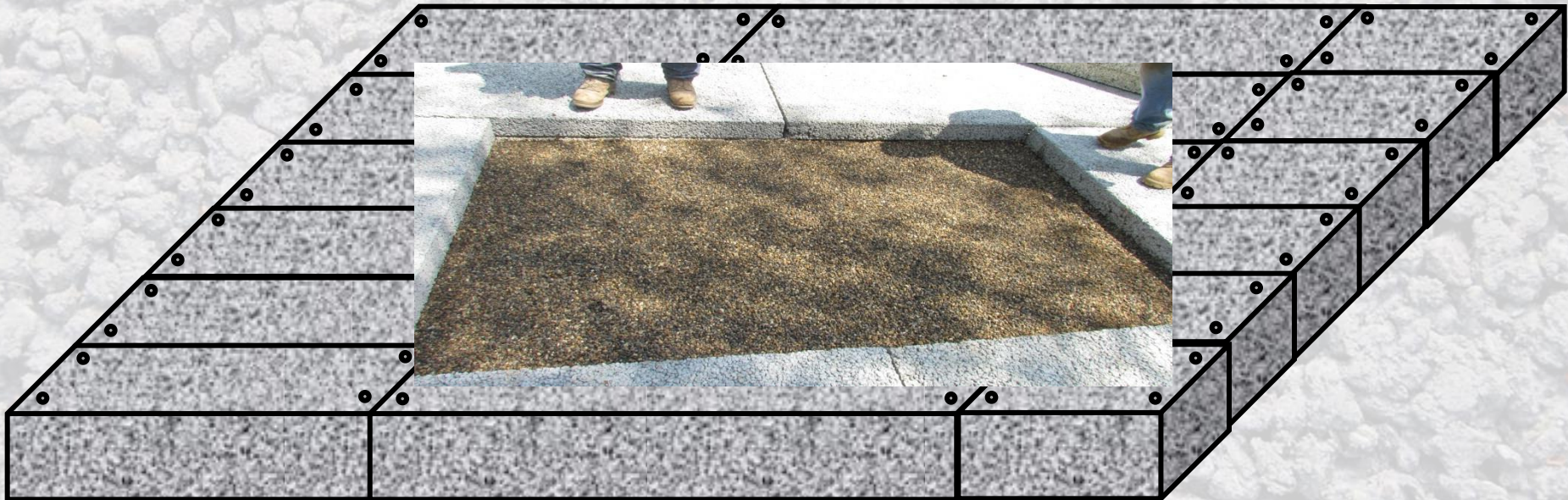
B.I.R.D.

Bunyan Infiltration Restoration Device

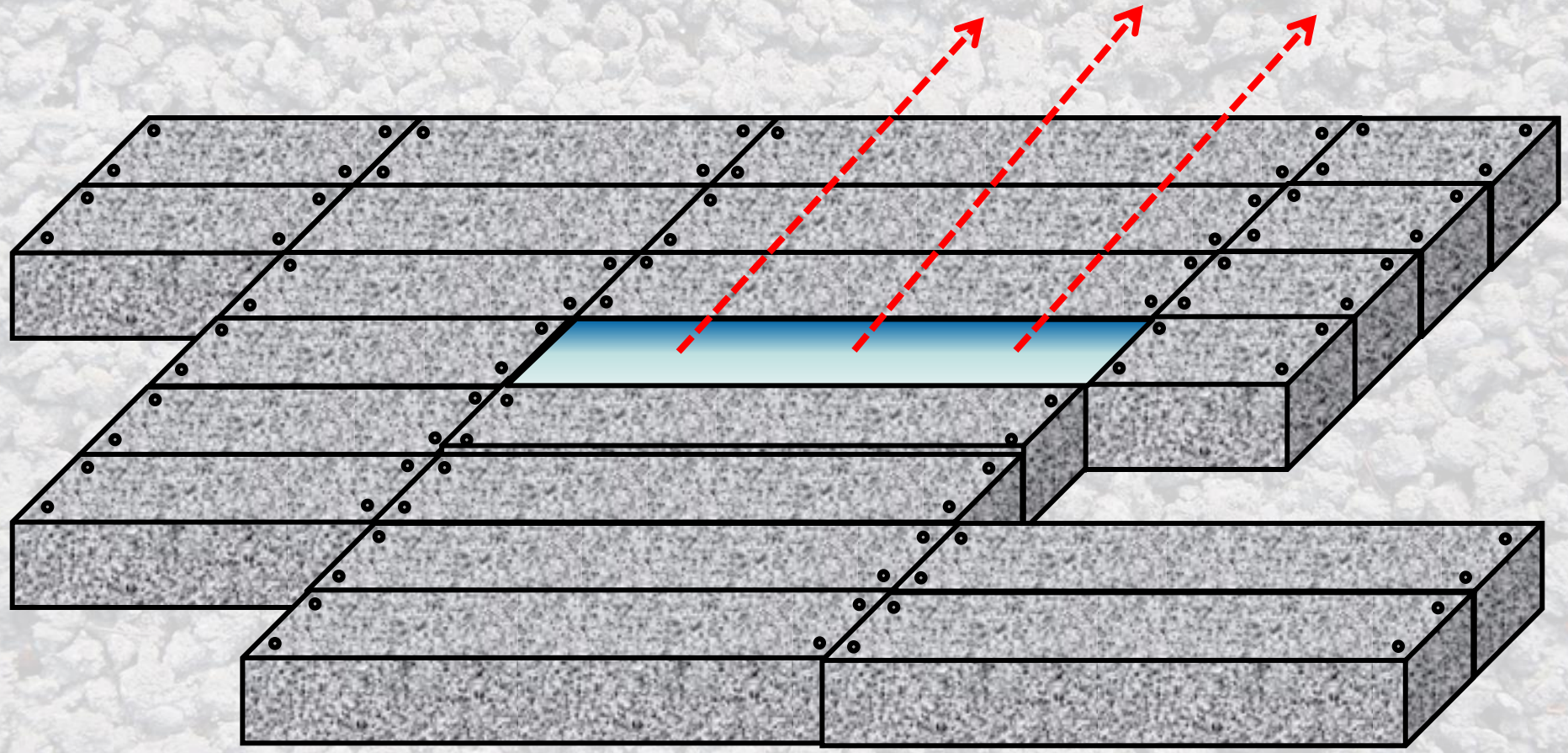


STORMCRETE™

Can be removed and backwashed
to “regenerate” and **REUSE**



Each precast porous
segment is **REMOVABLE**
and **REUSABLE**



**Modular Precast Porous Concrete
Stormwater System**